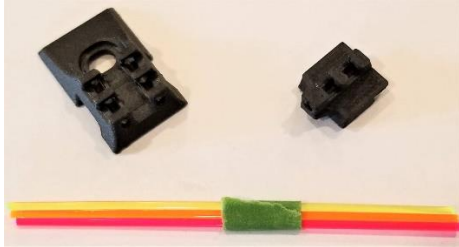


LAKELINE LLC

PART # S9-SFR-PL-115. Installation of the Lakeline Fiber Optic Sights for Ruger Security 9 and S9c

The sights set package includes a front sight, rear sight, and fiber optic tubes.



Tools:

- 5/32nd inch hex wrench
- Thread Locking Compound, medium strength
- Dags, side cutter or nail clipper
- Lighter, the long kind for lighting fires and burners is best, or matches.

Procedure

- Put on your safety glasses.
- Check that pistol is unloaded and remove magazine.
- Field strip the pistol, removing the slide and factory guide rod assembly per the factory user manual.
- Remove the factory sights using the 5/32nd inch hex wrench to remove the screw on the rear sight screw. The front sight presses out.
- Do not lose the rear sight screw, which will be used with the new sights:
- Clean up the slide, removing any debris from both the front and rear slide mounting areas. Make sure the dovetails for the front sight and rear sights are both clean lubricant free
- Apply thread locker to the front sight dovetail, and press in and center the front sight. Wipe off any excess thread locker. The sight will not stay put without thread locker.
- Press the rear sight into the dovetail, usually hand pressure is plenty.
- If you have a bore sight, go ahead and align the rear sight and use thread locker on the screw. If not, that will have to be done later.

- 24 hours after installing the front sight, put the fiber color you want in the front sight and push a little extra through.
- Move the flame of the lighter or match close to the end of the fiber on the end of the sight that is viewed for sighting, rotate the fiber to start it forming into a rivet like shape. Gently pull it back against the sight. Cut the fiber on the muzzle end of the pistol so there is 1/8 inch or so of fiber sticking out. Move the flame near the fiber and it will melt into a rivet like shape against the sight. Do not light the end of the fiber:



- You should now have a slide with fiber sights installed that looks something like this:



Reassemble the pistol and make sure and allow 24 hours for the thread locker to secure the sights before firing, or even vigorously cycling, the pistol.

Thank you! If you have any questions or problems, the best way to contact us is by email at info@lakelinellc.com
