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Installation of the Lakeline Focal Point Tritium Night Sights for Taurus PT111 G2, PT140 G2, 709 and 740:

Tools:

- 0.050" Allen (hex) wrench
- Small Slotted Head Screwdriver and Torx T8 (newer pistol front sight screw) to remove factory sight screws.
- Thread Locking Compound
- Fitting tools, if needed.

Before you begin, take the front sight into a dark room and notice that they glow.

Procedure

- Put on your safety glasses.
- Check that pistol is unloaded and remove magazine.
- Field strip the pistol, removing the slide and factory guide rod assembly per the factory user manual so it looks like below (this particular pistol has a Lakeline Guide Rod Assembly as well).



- Remove the factory sights using the small, slotted head screwdriver. Do not lose the screws, particularly the screw for the rear sight which will be used with the new sights:



- Clean up the slide, removing any debris from both the front and rear slide mounting areas. Make sure the opening for the front sight and rear sights are clean and lubricant free. **Pre fit and check everything. The front sight screw is sized so it cannot be installed far enough to contact the tritium vial. It will break the vial if it does contact the vial. We do not cover broken vials due to use of improper screws. DO NOT OVERTIGHTEN. SNUG TIGHT ONLY.**

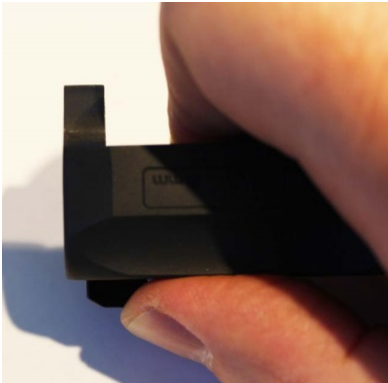


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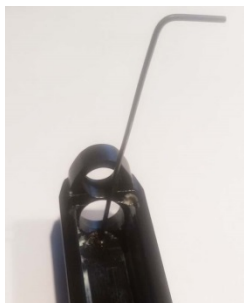
- Fit the front sight to the slide. **Once fit, remove sight and apply blue thread locker liberally to top surface of slide where sight will rest:**



- Hold the front sight as you turn it over against a non-marring table top:



- Apply thread locking compound to the screw and into the screw hole. **THE SIGHT WILL NOT STAY FIRMLY IN PLACE WITHOUT THREAD LOCKING COMPOUND INSTALLED BETWEEN THE SIGHT AND SLIDE. GENTLY TIGHTEN THE SCREW JUST UNTIL SNUG**, it is a small screw with only a few threads. Over torquing it will strip the threads in the sight:



- Congratulations, the front sight is installed. Test fit the rear sight. If necessary, fit the sight

to the slide. Now, turn over the slide, and put thread locker on the area that the rear sight fits in the slide and the screw (too much on the threads can foul the striker):



- **Gently insert the screw. You may want to check point of aim with a laser bore sighter, or however you like, before locking the sight with thread locker. DO NOT OVERTIGHTEN. The screw does not hold the sight, the thread locker does. There is only a small ledge that supports the screw, be gentle.**
- Wipe off the excess thread locker and wait 24 hours for it to set before using. Congrats, reassemble the pistol and you're done!



Thank you! If you have any questions or problems, the best way to contact us is by email at info@lakelinellc.com