

# LAKELINE LLC

## Lakeline PT111 G2, PT140 G2, 709 and 740 Stainless Steel Striker Guide Installation Instructions:

*This installation is only recommended to be done by a qualified gunsmith. You can cause severe damage to your pistol by improper installation or use of a drill on your pistol.*

*Installing the Lakeline LLC striker guide disables the Taurus Security System key locking, disabling device on your Taurus pistol.*

*Modifications to your pistol are done at your own risk.*

### Tools required:

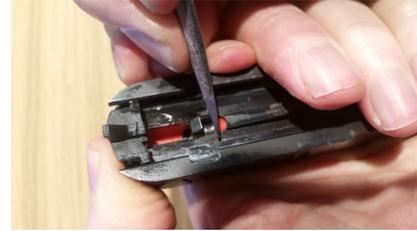
- Eye protection
- Flat Blade Screwdriver
- 23/64 inch (0.359") drill and drill motor
- Padded vise
- Gunsmith fitting tools may be required, files, sandpaper, and/or stones.

1. Check that pistol is unloaded and remove magazine.
2. Check one more time that pistol is not loaded.
3. Field strip pistol per the Taurus Instruction Manual and make sure the Taurus Security System is completely in the unlock position.
4. You should have your slide, and the tool you will use to press the striker guide forward to release the back plate looking something like this:



5. To remove the back plate on the slide, the striker guide must be pressed using your tool towards the muzzle and the back plate

slides down and out. Here as shown in the photo below:



6. Remove the back plate so you have your slide looking like this:



7. Slide out the striker assembly:



8. A trick for taking the striker assembly apart is to insert it into the striker channel backwards so the spring is easier to compress to remove the keepers. This is also the part you want to be extra sure to have your eye protection on for. Here is how the slide is used to help:



9. When you compress the spring from the top (muzzle end) of the striker, the keepers can be slid out each side. You can see how the keeper works from the disassembled

# LAKELINE LLC

striker below:



10. Test whether your striker guide slides in easily past the Taurus Security System cam that is in the striker guide channel. Some will, most will need additional work. If you have clearance and your striker guide slides in easily, skip to step 13.
11. This next step takes material off the TSS cam. It does not keep it from being functional with a factory striker guide. **Care needs to be taken as doing this incorrectly can damage the slide of your pistol.**
12. Clamp the slide into a padded vise. Use the 23/64 inch drill and drill motor to remove a small amount of material from the Taurus Security System (TSS) cam. Take care to hold the drill straight to the striker channel and not go too far beyond the TSS and damage the slide.



13. Check the fit of the striker in the striker guide. If there is any tightness or binding, adjust the slot width until the striker just moves freely. Reverse the disassembly process and assemble the striker assembly

using the Lakeline striker guide:



14. Clean everything, the striker assembly, the striker channel, etc. Put the striker assembly into the slide, and depress it using your screwdriver or a punch far enough where you can reinstall the back plate:



15. The back plate should click into place:



16. Re-assemble the pistol in the standard way and check functionality.

Thank you! If you have any questions or problems, the best way to contact us is by email at [info@lakelinellc.com](mailto:info@lakelinellc.com). No customer service will be conducted via social media or forums.