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Installation of the Lakeline Fiber Optic Sights for Taurus TH9. Lakeline Part Number: **TH9-SFR-FO-024**

*The sights package includes a front sight, rear sight, fiber optic tubes and sight set screw.*

Tools:

- 1/16 Allen (hex) wrench
- Sight press
- Thread Locking Compound, medium strength
- Dags, side cutter or nail clipper
- Lighter, the long kind for lighting fires and burners is best, or matches.
- Needle files

Procedure

- Put on your safety glasses.
- Check that pistol is unloaded and remove magazine.
- Field strip the pistol, removing the slide and factory guide rod assembly per the factory user manual so it looks like below (this particular pistol has a Lakeline Guide Rod Assembly as well).



- Remove the factory sights. They will need to be pressed out. Loosen set screws in the front and rear sight.
- Clean up the slide, removing any debris from both the front and rear slide mounting areas. Make sure the opening for the front sight and rear sights are both clean lubricant free. Pre fit and check everything. Use a solvent or alcohol to insure there is no lubricant on the slide.

- Fit the sights to the slide so they push in ¼ to 1/3 of the way by hand:



- Press the sights in:



- Apply thread locking compound (I use blue strength) liberally to the set screw.
- The fit between the fiber and the sights is supposed to be snug. Putting a soap solution on any tight fibers can help to get them to feed into the sights. Cutting them with an Exacto type of knife by pressing while rolling them on a cutting board will keep them more round at the cut. The factory cuts may have crushed the ends and may not feed well.



- Move the flame of the lighter or match close to the end of the fibers, and they will melt into a

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rivet like shape. Do not light the end of the fiber:



- Enjoy your new sights!!



Reassemble the pistol and make sure and allow 24 hours for the thread locker to secure the sights before firing the pistol.

Thank you! If you have any questions or problems, the best way to contact us is by email at [info@lakelinellc.com](mailto:info@lakelinellc.com)